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FIRST NAMED INVENTOR ATTORNEY DOCKET NO. CONFIRMATION NO. APPLICATION NO. FILING DATE LEAR 0835 PUS 4800 09/808,243 03/14/2001 Richard Muhlbacher EXAMINER 04/06/2004 7590 THOMPSON, CAMIE S Christopher W. Quinn Brooks & Kushman P.C. ART UNIT PAPER NUMBER 1000 Town Center, 22nd Floor Southfield, MI 48075-1351 1774

DATE MAILED: 04/06/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)	
	09/808,243	MUHLBACHER ET AL.	
Office Action Summary	Examiner	Art Unit	
	Camie S Thompson	1774	
The MAILING DATE of this communication a Period for Reply	appears on the cover sheet w	ith the correspondence address	
A SHORTENED STATUTORY PERIOD FOR REI THE MAILING DATE OF THIS COMMUNICATIOI - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a - If NO period for reply is specified above, the maximum statutory peri - Failure to reply within the set or extended period for reply will, by sta - Any reply received by the Office later than three months after the may earned patent term adjustment. See 37 CFR 1.704(b). Status	N. R.1.136(a). In no event, however, may a reply within the statutory minimum of thi iod will apply and will expire SIX (6) MO atute, cause the application to become A	reply be timely filed ty (30) days will be considered timely. NTHS from the mailing date of this communication. BANDONED (35 U.S.C. § 133).	
1) Responsive to communication(s) filed on A	mendment filed January 7, 2	<u>004</u> .	
,— ·	his action is non-final.		
3) Since this application is in condition for allow closed in accordance with the practice under			
Disposition of Claims			
4)⊠ Claim(s) <u>1-25</u> is/are pending in the applicati	ion.		
4a) Of the above claim(s) is/are without			
5) Claim(s) is/are allowed.			
6)⊠ Claim(s) <u>1-22,24 and 25</u> is/are rejected.			
7) Claim(s) 23 is/are objected to.			
8) Claim(s) are subject to restriction and	d/or election requirement.		
Application Papers			
9)☐ The specification is objected to by the Exam			
10)☐ The drawing(s) filed on is/are: a)☐ a			
Applicant may not request that any objection to t			
Replacement drawing sheet(s) including the cor			
11)☐ The oath or declaration is objected to by the	Examiner. Note the attache	a Oπice Action or form P1O-152.	
Priority under 35 U.S.C. §§ 119 and 120			
12) Acknowledgment is made of a claim for fore a) All b) Some * c) None of: 1. Certified copies of the priority documents. 2. Certified copies of the priority documents. 3. Copies of the certified copies of the papplication from the International Bures. * See the attached detailed Office action for a	ents have been received. ents have been received in a priority documents have been reau (PCT Rule 17.2(a)).	Application No n received in this National Stage	
 13) Acknowledgment is made of a claim for dome since a specific reference was included in the 37 CFR 1.78. a) The translation of the foreign language 14) Acknowledgment is made of a claim for dome 	estic priority under 35 U.S.C first sentence of the specific provisional application has l	 § 119(e) (to a provisional application) cation or in an Application Data Sheet. been received. 	
reference was included in the first sentence o	of the specification or in an A	pplication Data Sheet. 37 CFR 1.78.	
Attachment(s)			
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(5) Notice of	Summary (PTO-413) Paper No(s) Informal Patent Application (PTO-152)	

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DETAILED ACTION

1. Applicant's amendment and accompanying remarks filed January 7, 2004 have been acknowledged.

- 2. The rejection of claims 1-4, 6-7, 15, 18-19 and 22-25 under 35 U.S.C. 102(b) as being anticipated by Haeseker et al., U.S. Patent Number 4,479,992 is withdrawn due to applicant's argument.
- 3. The rejection of claims 1, 5, 13 and 20 under 35 U.S.C. 103(a) as being unpatentable over Haeseker et al., U.S. Patent Number 4,479,992 is withdrawn due to applicant's argument.
- 4. The rejection of claims 1, 11, 12, 17 and 21 under 35 U.S.C. 103(a) as being unpatentable over Haeseker et al., U.S. Patent Number 4,479,992 in view of Caudill et al., U.S. Patent 4,541,885 is withdrawn due to applicant's argument.

Claim Rejections - 35 USC § 112

- 5. The following is a quotation of the second paragraph of 35 U.S.C. 112:
 The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter, which the applicant regards as his invention.
- 6. Claims 17 and 21 recites the limitation "the connection layers" in the second line. There is insufficient antecedent basis for this limitation in the claim. There are no connection layers in claim 1, from which claim 17 depends.

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Claim Rejections - 35 USC § 102

7. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 8. Claims 1-4, 6-7, 10-12, 14 and 18 are rejected under 35 U.S.C. 102(b) as being anticipated by Caudill, Jr., U.S. Patent Number 4,541,885.

Caudill teaches an interior component for an automobile that comprises a cover layer that is applied over a two-layer foam laminate as per instant claim 1 (see column 2, lines 30-41). The reference also discloses that component comprises an intermediate layer that is a thin, flexible polyurethane foam as per instant claims 10 and 14 (see column 1, lines 35-40 and column 2, lines 35-40). Additionally, the reference discloses upper and lower foam (polyurethane) panels as per instant claims 1 and 11-12 (see Figure 2 and column 2, lines 18-29). It is also disclosed in the reference that the cover layer is a decorative layer as per instant claim 1 (see column 2, lines 30-40). Figure 2 of the reference discloses that the upper and lower foam panels are interconnected along their whole area of contact and that the upper foam panel has a smaller lateral dimension than the lower foam panel as per instant claims 2 and 6. Also, figure 2 of the reference discloses that the upper and lower foam panels have different material thicknesses as per instant claim 3. Claims 1, 7 and 18 are product-by-process claims. Even though product-byprocess claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a

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product of the prior art, the claim is unpatentable even though the prior art was made by a different process. The manner in which the foam panels bonded together does not make the component of the Caudill reference different from applicant's component. Both Caudill and applicant have upper and lower foam panels that are bonded together. The Caudill component is the same as applicant's. The limitation "for a vehicle roof" goes to intended use and is given little patentable weight in a product claim. In response to applicant's argument that, a recitation of the intended use of the claimed invention must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. If the prior art structure is capable of performing the intended use, then it meets the claim. In a claim drawn to a process of making, the intended use must result in a manipulative difference as compared to the prior art. See In re Casey, 152 USPQ 235 (CCPA 1967) and In re Otto, 136 USPQ 458, 459 (CCPA 1963).

Claim Rejections - 35 USC § 103

- 9. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 10. Claims 1, 5, 13 and 19-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Caudill, Jr., U.S. Patent Number 4,541,885.

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Caudill teaches an interior component for an automobile that comprises a cover layer that is applied over a two-layer foam laminate as per instant claim 1 (see column 2, lines 30-41). Additionally, the reference discloses upper and lower foam (polyurethane) panels as per instant claim 1 (see Figure 2 and column 2, lines 18-29). It is also disclosed in the reference that the cover layer is a decorative layer as per instant claim 1 (see column 2, lines 30-40). Figure 2 of the reference discloses that the upper and lower foam panels are interconnected along their whole area of contact and that the upper foam panel has a smaller lateral dimension than the lower foam panel. Also, figure 2 of the reference discloses that the upper and lower foam panels have different material thicknesses. Therefore, it would have been obvious to one of ordinary skill in the art that each foam panel have different porosities as the upper and lower foam panels have different material thicknesses. Caudill does not disclose that the support layer has a greater flexural strength than the decorative and intermediate layers as per instant claim 19. However, this is an optimizable feature. The flexural strength of the support layer comprising the upper and lower foam panels affects the stiffness and rigidity of the component. Discovery of optimum values of a result effective variable involves only routine skill in the art in re Boesch, 617 F2. 2d 272, 205 USPQ 215 (CCPA 1980). Therefore, it would have been obvious to one of ordinary skill in the art to have the ratio of the material thickness for the upper and lower foam layers at 0.01 to 0.95 in order to have a support layer that provides for greater compressive strength and rigidity. Claim 1 is a product-by-process claim. Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the

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claim is unpatentable even though the prior art was made by a different process. The manner in which the foam panels bonded together does not make the component of the Caudill reference different from applicant's component. Both Caudill and applicant have upper and lower foam panels that are bonded together. The Caudill component is the same as applicant's. The limitation "for a vehicle roof" goes to intended use and is given little patentable weight in a product claim. In response to applicant's argument that, a recitation of the intended use of the claimed invention must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. If the prior art structure is capable of performing the intended use, then it meets the claim. In a claim drawn to a process of making, the intended use must result in a manipulative difference as compared to the prior art. See In re Casey, 152 USPQ 235 (CCPA 1967) and In re Otto, 136 USPQ 458, 459 (CCPA 1963).

Claims 1, 8, 16 and 22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Caudill, Jr., U.S. Patent Number 4,541,885 in view of Ohta et al., U.S. Patent Number 4,791,019. Caudill teaches an interior component for an automobile that comprises a cover layer that is applied over a two-layer foam laminate as per instant claim 1 (see column 2, lines 30-41). Additionally, the reference discloses upper and lower foam (polyurethane) panels as per instant claim 1 (see Figure 2 and column 2, lines 18-29). It is also disclosed in the reference that the cover layer is a decorative layer as per instant claim 1 (see column 2, lines 30-40). Figure 2 of the reference discloses that the upper and lower foam panels are interconnected along their whole area of contact and that the upper foam panel has a smaller lateral dimension than the lower foam panel. Caudill does not disclose an reinforcing mat arranged on the back of the upper foam panel

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facing away from the lower foam panel as per instant claim 8. Ohta teaches a polyurethane foam interior finishing material used in the interior of motor vehicles wherein the foam has an expanded pad layer with a continuous glass strand mat with reinforced glass fibers primarily to the read side of the polyurethane foam material as per instant claims 8 and 16 (see Ohta abstract). Therefore, it would have been obvious to one of ordinary skill in the art to have a continuous strand mat with glass fibers on the back of the polyurethane foam because the mat would provide a soft feel and excellent rigidity and strength for better reinforcement (see Ohta: column 2, lines 41-51). Claim 1 is a product-by-process claim. Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior art was made by a different process. The manner in which the foam panels bonded together does not make the component of the Caudill reference different from applicant's component. Both Caudill and applicant have upper and lower foam panels that are bonded together. The Caudill component is the same as applicant's. The limitation "for a vehicle roof" goes to intended use and is given little patentable weight in a product claim. In response to applicant's argument that, a recitation of the intended use of the claimed invention must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. If the prior art structure is capable of performing the intended use, then it meets the claim. In a claim drawn to a process of making, the intended use must result in a manipulative difference as compared to the

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prior art. See In re Casey, 152 USPQ 235 (CCPA 1967) and In re Otto, 136 USPQ 458, 459 (CCPA 1963).

12. Claims 1, 8-9, 15 and 24-25 are rejected under 35 U.S.C. 103(a) as being unpatentable over Caudill, Jr., U.S. Patent Number 4,541,885 in view of Ohta et al., U.S. Patent Number 4,791,019 and in further view of Haeseker et al., U.S. Patent Number 4,479,992. Caudill teaches an interior component for an automobile that comprises a cover layer that is applied over a two-layer foam laminate as per instant claim 1 (see column 2, lines 30-41). Additionally, the reference discloses upper and lower foam (polyurethane) panels as per instant claim 1 (see Figure 2 and column 2, lines 18-29). It is also disclosed in the reference that the cover layer is a decorative layer as per instant claim 1 (see column 2, lines 30-40). Figure 2 of the reference discloses that the upper and lower foam panels are interconnected along their whole area of contact and that the upper foam panel has a smaller lateral dimension than the lower foam panel. Caudill does not disclose an reinforcing mat arranged on the back of the upper foam panel facing away from the lower foam panel as per instant claim 8. Ohta teaches a polyurethane foam interior finishing material used in the interior of motor vehicles wherein the foam has an expanded pad layer with a continuous glass strand mat with reinforced glass fibers primarily to the read side of the polyurethane foam material as per instant claims 8 and 16 (see Ohta abstract). Therefore, it would have been obvious to one of ordinary skill in the art to have a continuous strand mat with glass fibers on the back of the polyurethane foam because the mat would provide a soft feel and excellent rigidity and strength for better reinforcement (see Ohta: column 2, lines 41-51). Neither Caudill nor Ohta teach the use of a cover fleece arranged on the reinforcing mat as per instant claims 9 and 15. Haeseker teaches a sound absorbing structural element that

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comprises a decorative layer, an intermediate layer and a support layer (see column 2, lines 20-65). Additionally, Haeseker teaches that the structural element can be used as a roof soffit for automobiles. Also, Haeseker discloses that the support layer has a polyester fiber fleece facing away from the foam panels as per instant claims 9 and 15 (see column 2, lines 24-29 and column 4, lines 5-6). Claim 1 is a product-by-process claim. Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior art was made by a different process. The manner in which the foam panels bonded together does not make the component of the Caudill reference different from applicant's component. Both Caudill and applicant have upper and lower foam panels that are bonded together. The Caudill component is the same as applicant's. The limitation "for a vehicle roof" goes to intended use and is given little patentable weight in a product claim. In response to applicant's argument that, a recitation of the intended use of the claimed invention must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. If the prior art structure is capable of performing the intended use, then it meets the claim. In a claim drawn to a process of making, the intended use must result in a manipulative difference as compared to the prior art. See In re Casey, 152 USPQ 235 (CCPA 1967) and In re Otto, 136 USPQ 458, 459 (CCPA 1963).

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13. Claim 23 is objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

Response to Arguments

14. Applicant's arguments with respect to claims 1-22 and 24-25 have been considered but are most in view of the new ground(s) of rejection.

Any inquiry concerning this communication or earlier communication from the examiner should be directed to Camie S. Thompson whose telephone number is (571) 272-1530. The examiner can normally be reached on Monday through Friday from 7:30 am to 4:00 pm. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Cynthia H. Kelly, can be reached at (571) 272-1526. The fax phone number for the Group is (703) 872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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